

RANCH HAND
1-800-366-9712
INSTALLATION INSTRUCTIONS
1999 – 2004 FORD SD FRONT STEPS
PART # STF991BLF

NOTE: This step will fit the driver and passenger side.

1. After the first body mount, locate the first two slotted holes.
(A)
2. Place ½” bolts, with washers, (B) from the inside of the frame facing out.
3. Mount the step loosely onto the bolts facing out of the frame.
4. Make sure the step (C) is level and tighten all bolts.
5. Repeat steps 1 through 4 for opposite side.
6. **MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!**

WARNING

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment.

Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

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